

# Specification

## Technical Data Sheet

<b>Product Name</b>	Cyanoethylated polyamine HX-878 (Dest)
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<b>Product No</b>	90035792
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<b>CAS Number</b>	68412-46-4
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<b>Storage Temperature</b>	Ambient
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<b>Molecular Weight</b>	316.44
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### Specification

<b>Appearance</b>	Yellow or pale yellow paste
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<b>Identification</b>	Conforms to reference
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<b>Hydration (%)</b>	$\leq 0.50$
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<b>Hydroxyl value content (eq/100g)</b>	0.40 - 0.60
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<b>Secondary amine content (eq/100g)</b>	0.50 - 0.70
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<b>Tertiary amine content (eq/100g)</b>	0.30 - 0.50
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### Specification

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**Total amine content (eq/100g)** 0.80 - 1.20

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**Viscosity(25°C), mPa's** 30000 - 60000

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