SAFETY DATA SHEET
1,2,4,5-Tetramethylbenzene 97%

According to the REACH etc. (Amendment etc.) (EU Exit) Regulations 2020 No. 1577, as amended.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name 1,2,4,5-Tetramethylbenzene 97%

Synonyms; trade names Durene, 1,2,4,5-Tetramethylbenzene

CAS number 95-93-2

EC number 202-465-7

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Research and development.

Uses advised against Not suitable for human consumption or veterinary purposes.

1.3. Details of the supplier of the safety data sheet

Supplier

Molekula Ltd.
Lingfield Way,
Darlington,
DL1 4XX,
United Kingdom
+44 (0) 3302000333
info@molekula.com

1.4. Emergency telephone number

+44 (0) 7769276927

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (SI 2019 No. 720)

Physical hazards Flam. Sol. 1 - H228

Health hazards Not Classified

Environmental hazards Aquatic Chronic 1 - H410

2.2. Label elements

EC number 202-465-7

Hazard pictograms

Signal word Danger

Hazard statements H228 Flammable solid.
H410 Very toxic to aquatic life with long lasting effects.

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Precautionary statements P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P370+P378 In case of fire: Use foam, carbon dioxide, dry powder or water fog to extinguish.
P501 Dispose of contents/ container in accordance with national regulations.

2.3. Other hazards

This substance is not classified as PBT or vPvB according to current UK criteria.

SECTION 3: Composition/information on ingredients

3.1. Substances

Product name 1,2,4,5-Tetramethylbenzene 97%

CAS number 95-93-2

EC number 202-465-7

Chemical formula C6H2(CH3)4

SECTION 4: First aid measures

4.1. Description of first aid measures

General information If in doubt, get medical attention promptly. Show this Safety Data Sheet to the medical personnel.

Inhalation Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Loosen tight clothing such as collar, tie or belt. Get medical attention if symptoms are severe or persist.

Ingestion Rinse mouth thoroughly with water. Get medical advice/attention if you feel unwell. Do not induce vomiting unless under the direction of medical personnel.

Skin contact Rinse with water.

Eye contact Remove any contact lenses and open eyelids wide apart. Rinse with water. Get medical attention if any discomfort continues.

Protection of first aiders First aid personnel should wear appropriate protective equipment during any rescue.

4.2. Most important symptoms and effects, both acute and delayed

General information The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

Inhalation A single exposure may cause the following adverse effects: Temporary irritation.

Ingestion May cause discomfort if swallowed.

Skin contact Prolonged contact may cause dryness of the skin.

Eye contact May be slightly irritating to eyes.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media The product is flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.

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Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards	Flammable solid. Dust may form explosive mixture with air. Fire-water run-off in sewers may create fire or explosion hazard. Vapours are heavier than air and may travel along the floor and accumulate in the bottom of containers.
Hazardous combustion products	Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours. Oxides of carbon.

5.3. Advice for firefighters

Protective actions during firefighting	Avoid breathing fire gases or vapours. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. Avoid discharge to the aquatic environment. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Wear protective clothing as described in Section 8 of this safety data sheet. No action shall be taken without appropriate training or involving any personal risk. Do not touch or walk into spilled material. Evacuate area. Provide adequate ventilation. No smoking, sparks, flames or other sources of ignition near spillage. Promptly remove any clothing that becomes contaminated.

6.2. Environmental precautions

Environmental precautions	Avoid discharge into drains or watercourses or onto the ground. Avoid discharge to the aquatic environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up	Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Eliminate all ignition sources if safe to do so. No smoking, sparks, flames or other sources of ignition near spillage. Do not allow material to enter confined spaces, due to the risk of explosion. Collect spillage with a shovel and broom, or similar and reuse, if possible. Collect and place in suitable waste disposal containers and seal securely. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dangerous for the environment. Do not empty into drains. For waste disposal, see Section 13.

6.4. Reference to other sections

Reference to other sections	For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

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Usage precautions	Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Keep container tightly sealed when not in use. The product is flammable. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid discharge to the aquatic environment. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.
Advice on general occupational hygiene	Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions	Store away from incompatible materials (see Section 10). Keep away from oxidising materials, heat and flames. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage. Moisture sensitive. Store under inert gas.
Storage class	Flammable solid storage.

7.3. Specific end use(s)

Specific end use(s)	The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters

8.2. Exposure controls

Protective equipment

Appropriate engineering controls	Provide adequate ventilation. Observe any occupational exposure limits for the product or ingredients.
Eye/face protection	Unless the assessment indicates a higher degree of protection is required, the following protection should be worn: Tight-fitting safety glasses.
Hand protection	No specific hand protection recommended. Avoid contact with skin.
Other skin and body protection	Wear appropriate clothing to prevent repeated or prolonged skin contact.
Hygiene measures	Wash after use and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product.
Respiratory protection	Ensure all respiratory protective equipment is suitable for its intended use and is 'UKCA'-marked. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges suitable for intended use should be used. Full face mask respirators with replaceable filter cartridges suitable for intended use should be used. Half mask and quarter mask respirators with replaceable filter cartridges suitable for intended use should be used.
Environmental exposure controls	Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Crystalline powder.
Colour	White/off-white.
Odour	Not known.
Odour threshold	No information available.
pH	No information available.
Melting point	78 - 82°C/172 - 180°F
Initial boiling point and range	191 - 197°C/376 - 387°F
Flash point	74°C / 165°F Method: Closed cup.
Evaporation rate	No information available.
Flammability (solid, gas)	No information available.
Upper/lower flammability or explosive limits	No information available.
Vapour pressure	No information available.
Vapour density	No information available.
Relative density	No information available.
Solubility(ies)	No information available.
Partition coefficient	No information available.
Auto-ignition temperature	No information available.
Decomposition Temperature	No information available.

9.2. Other information

Molecular weight	134.22

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	See the other subsections of this section for further details.

10.2. Chemical stability

Stability	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	The following materials may react strongly with the product: Oxidising agents.

10.4. Conditions to avoid

Conditions to avoid	Avoid heat, flames and other sources of ignition. Static electricity and formation of sparks must be prevented. Strong heating.

10.5. Incompatible materials

Materials to avoid	Oxidising materials. Acids - oxidising.

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10.6. Hazardous decomposition products

Hazardous decomposition products	Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours. Oxides of carbon.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity - oral

Summary Based on available data the classification criteria are not met.

Acute toxicity - dermal

Summary Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Summary Based on available data the classification criteria are not met.

Skin corrosion/irritation

Summary Based on available data the classification criteria are not met.

Serious eye damage/irritation

Summary Based on available data the classification criteria are not met.

Respiratory sensitisation

Summary Based on available data the classification criteria are not met.

Skin sensitisation

Summary Based on available data the classification criteria are not met.

Germ cell mutagenicity

Summary Based on available data the classification criteria are not met.

Carcinogenicity

Summary Based on available data the classification criteria are not met.

IARC carcinogenicity None of the ingredients are listed or exempt.

Reproductive toxicity

Summary Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

Summary Based on available data the classification criteria are not met.

Specific target organ toxicity - repeated exposure

Summary Based on available data the classification criteria are not met.

Aspiration hazard

Summary Not relevant. Solid.

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	A single exposure may cause the following adverse effects: Temporary irritation.
Ingestion	May cause discomfort if swallowed.
Skin contact	Prolonged contact may cause dryness of the skin.
Eye contact	May be slightly irritating to eyes.

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Route of exposure	Ingestion Inhalation Skin and/or eye contact
Target organs	No specific target organs known.

SECTION 12: Ecological information

12.1. Toxicity

Acute aquatic toxicity

Summary	Based on available data the classification criteria are not met.
Acute toxicity - fish	LC_0, 48 hours: 10 mg/l, Leuciscus idus (Golden orfe) LC_{50}, 48 hours: 30 mg/l, Leuciscus idus (Golden orfe) LC100, 48 hours: 50 mg/l, Leuciscus idus (Golden orfe)
Acute toxicity - aquatic invertebrates	EC_{50}, 48 hours: 0.47 mg/l, Daphnia magna

Chronic aquatic toxicity

Summary	Very toxic to aquatic life with long lasting effects.
M factor (Chronic)	1

12.2. Persistence and degradability

Persistence and degradability	The degradability of the product is not known.

12.3. Bioaccumulative potential

Bioaccumulative potential	No data available on bioaccumulation.
Partition coefficient	No information available.

12.4. Mobility in soil

Mobility	No data available.

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment	This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects	None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information	The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.
Disposal methods	Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labelled with their contents. Incineration or landfill should only be considered when recycling is not feasible.

SECTION 14: Transport information

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General For limited quantity packaging/limited load information, consult the relevant modal documentation using the data shown in this section.

14.1. UN number

UN No. (ADR/RID) 1325

UN No. (IMDG) 1325

UN No. (ICAO) 1325

UN No. (ADN) 1325

14.2. UN proper shipping name

Proper shipping name (ADR/RID) FLAMMABLE SOLID, ORGANIC, N.O.S. (1,2,4,5-Tetramethylbenzene 97%)

Proper shipping name (IMDG) FLAMMABLE SOLID, ORGANIC, N.O.S. (1,2,4,5-Tetramethylbenzene 97%)

Proper shipping name (ICAO) FLAMMABLE SOLID, ORGANIC, N.O.S. (1,2,4,5-Tetramethylbenzene 97%)

Proper shipping name (ADN) FLAMMABLE SOLID, ORGANIC, N.O.S. (1,2,4,5-Tetramethylbenzene 97%)

14.3. Transport hazard class(es)

ADR/RID class 4.1

ADR/RID classification code F1

ADR/RID label 4.1

IMDG class 4.1

ICAO class/division 4.1

ADN class 4.1

Transport labels

14.4. Packing group

ADR/RID packing group II

IMDG packing group II

ICAO packing group II

ADN packing group II

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant

14.6. Special precautions for user

Always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

EmS F-A, S-G

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ADR transport category	2
Emergency Action Code	1Z
Hazard Identification Number (ADR/RID)	40
Tunnel restriction code	(E)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations	Health and Safety at Work etc. Act 1974 (as amended). The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"]. EH40/2005 Workplace exposure limits.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

Inventories

EU - EINECS/ELINCS

None of the ingredients are listed or exempt.

SECTION 16: Other information

Abbreviations and acronyms used in the safety data sheet	ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road. ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways. RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail. IATA: International Air Transport Association. ICAO: Technical Instructions for the Safe Transport of Dangerous Goods by Air. IMDG: International Maritime Dangerous Goods. CAS: Chemical Abstracts Service. ATE: Acute Toxicity Estimate. LC50: Lethal Concentration to 50 % of a test population. LD50: Lethal Dose to 50% of a test population (Median Lethal Dose). EC_{50}: 50% of maximal Effective Concentration. PBT: Persistent, Bioaccumulative and Toxic substance. vPvB: Very Persistent and Very Bioaccumulative.
Classification abbreviations and acronyms	Flam. Sol. = Flammable solid Aquatic Chronic = Hazardous to the aquatic environment (chronic)
Classification procedures according to SI 2019 No. 720	Aquatic Chronic 1 - H410: : Expert judgement. Flam. Sol. 1 - H228: : Expert judgement.
Training advice	Only trained personnel should use this material.
Revision date	26/08/2022
Revision	1

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SDS number	1402
Hazard statements in full	H228 Flammable solid. H410 Very toxic to aquatic life with long lasting effects.