

SAFETY DATA SHEET

3-Aminopropyltriethoxysilane

According to the REACH etc. (Amendment etc.) (EU Exit) Regulations 2020 No. 1577, as amended.

1.1. Product identifier	
Product name	3-Aminopropyltriethoxysilane
Product number	15593108
CAS number	919-30-2
EU index number	612-108-00-0
EC number	213-048-4
1.2. Relevant identified uses of the substance or mixture and uses advised against	
Identified uses	For research purposes only.
Uses advised against	Not suitable for human consumption or veterinary purposes.

1.3. Details of the supplier of the safety data sheet

Supplier

Molekula Ltd. Lingfield Way, Darlington, DL1 4XX, United Kingdom +44 (0) 3302000333 info@molekula.com

1.4. Emergency telephone number

+44 (0) 7769276927

SECTION 2: Hazards identification	
2.1. Classification of the subs	stance or mixture
Classification (SI 2019 No. 720)	
Physical hazards	Not Classified
Health hazards	Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317
Environmental hazards	Not Classified
2.2. Label elements	
EC number	213-048-4
Hazard pictograms	
Signal word	Danger

Hazard statements	H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction.
Precautionary statements	 P260 Do not breathe vapour/ spray. P261 Avoid breathing vapour/ spray. P264 Wash contaminated skin thoroughly after handling. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P301+P312 IF SWALLOWED: Call a POISON CENTRE/doctor if you feel unwell. P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. P302+P352 IF ON SKIN: Wash with plenty of water. P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310 Immediately call a POISON CENTER/ doctor. P333+P313 If skin irritation or rash occurs: Get medical advice/ attention. P362+P364 Take off contaminated clothing and wash it before reuse. P405 Store locked up. P501 Dispose of contents/ container in accordance with national regulations.

2.3. Other hazards

This substance is not classified as PBT or vPvB according to current UK criteria.

SECTION 3: Composition/information on ingredients	
3.1. Substances	
Product name	3-Aminopropyltriethoxysilane
EU index number	612-108-00-0
CAS number	919-30-2
EC number	213-048-4
Chemical formula	C9H23NO3Si
SECTION 4: First aid measures	

4.1. Description of first aid measures

General information	Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical personnel. Chemical burns must be treated by a physician.
Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. Rinse nose and mouth with water. Never give anything by mouth to an unconscious person. Get medical attention if symptoms are severe or persist.
Ingestion	Rinse mouth thoroughly with water. Give a few small glasses of water or milk to drink. Stop if the affected person feels sick as vomiting may be dangerous. Never give anything by mouth to an unconscious person. Place unconscious person on their side in the recovery position and ensure breathing can take place. Keep affected person under observation. Get medical attention if symptoms are severe or persist.
Skin contact	It is important to remove the substance from the skin immediately. Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes and get medical attention. Chemical burns must be treated by a physician.

Eye contact	Rinse immediately with plenty of water. Do not rub eye. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.
Protection of first aiders	It may be dangerous for first aid personnel to carry out mouth-to-mouth resuscitation.
4.2. Most important symptoms	and effects, both acute and delayed
General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	A single exposure may cause the following adverse effects: Severe irritation of nose and throat. Symptoms following overexposure may include the following: Corrosive to the respiratory tract.
Ingestion	May cause chemical burns in mouth, oesophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting.
Skin contact	Causes severe burns. Symptoms following overexposure may include the following: Pain or irritation. Redness. Blistering may occur.
Eye contact	Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.
4.3. Indication of any immedia	te medical attention and special treatment needed
Notes for the doctor	Treat symptomatically.
SECTION 5: Firefighting meas	sures
5.1. Extinguishing media	
Suitable extinguishing media	Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire- extinguishing media suitable for the surrounding fire.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
5.2. Special hazards arising fr	om the substance or mixture
Specific hazards	Containers can burst violently or explode when heated, due to excessive pressure build-up. This product is toxic. Severe corrosive hazard. Water used for fire extinguishing, which has been in contact with the product, may be corrosive.
Hazardous combustion products	Thermal decomposition or combustion products may include the following substances: Very toxic or corrosive gases or vapours. Carbon dioxide (CO2). Carbon monoxide (CO). Oxides of nitrogen. Silicon oxides Vapours are heavier than air and may travel along the floor and accumulate in the bottom of containers.
5.3. Advice for firefighters	
Protective actions during firefighting	Avoid breathing fire gases or vapours. Evacuate area. Keep upwind to avoid inhalation of gases, vapours, fumes and smoke. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapours and protect men stopping the leak. Avoid discharge to the aquatic environment. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.

Special protective equipmentRegular protection may not be safe. Wear chemical protective suit. Wear positive-pressurefor firefightersself-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's
clothing will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautionsWear protective clothing as described in Section 8 of this safety data sheet. No action shall be
taken without appropriate training or involving any personal risk. Do not touch or walk into
spilled material. Avoid inhalation of vapours and spray/mists. Use suitable respiratory
protection if ventilation is inadequate. Avoid contact with skin and eyes.

6.2. Environmental precautions

Environmental precautions

Avoid discharge into drains or watercourses or onto the ground. Avoid discharge to the aquatic environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. This product is corrosive. Provide adequate ventilation. Small Spillages: Collect spillage. Large Spillages: Absorb spillage with non-combustible, absorbent material. The contaminated absorbent may pose the same hazard as the spilled material. Collect and place in suitable waste disposal containers and seal securely. Label the containers containing waste and contaminated materials and remove from the area as soon as possible. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. For waste disposal, see Section 13.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions	Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimise spills. Keep container tightly sealed when not in use. Avoid the formation of mists. This product is corrosive. Immediate first aid is imperative. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.
Advice on general occupational hygiene	Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse.
7.2. Conditions for safe storage	e, including any incompatibilities
Storage precautions	Store away from incompatible materials (see Section 10). Store locked up. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage.
	Moisture sensitive. Store under inert gas.
Storage class	Corrosive storage.
7.3. Specific end use(s)	
Specific end use(s)	The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure control	s/Personal protection
8.1. Control parameters 8.2. Exposure controls Protective equipment	
Appropriate engineering controls	Provide adequate ventilation. Observe any occupational exposure limits for the product or ingredients.
Eye/face protection	Wear tight-fitting, chemical splash goggles or face shield. If inhalation hazards exist, a full- face respirator may be required instead.
Hand protection	Wear protective gloves. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, wear gloves that are proven to be impervious to the chemical and resist degradation. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of skin contact.
Hygiene measures	Wash after use and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product.
Respiratory protection	Ensure all respiratory protective equipment is suitable for its intended use and is 'UKCA'- marked. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges suitable for intended use should be used. Full face mask respirators with replaceable filter cartridges suitable for intended use should be used. Half mask and quarter mask respirators with replaceable filter cartridges suitable for intended use should be used.
Environmental exposure controls	Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

Appearance	Colourless liquid.
Colour	Transparent
Odour	Not known.
Odour threshold	No information available.
рН	pH (diluted solution): 11 20g/l (206C/68°F)
Melting point	-70°C/-94°F
Initial boiling point and range	217°C/422.6°F @ 760 mm Hg
Flash point	96°C/204.8°F Closed cup.
Evaporation rate	No information available.

Flammability (solid, gas)	No information available.
Upper/lower flammability or explosive limits	Lower flammable/explosive limit: 0.8% (V) Upper flammable/explosive limit: 4.5% (V)
Vapour pressure	<1 hPa @ 20°C/68°F
Vapour density	No information available.
Relative density	0.942
Solubility(ies)	Soluble in water.
Partition coefficient	No information available.
Auto-ignition temperature	300°C/572°F
Decomposition Temperature	No information available.
9.2. Other information	
Molecular weight	221.37
SECTION 10: Stability and rea	activity
10.1. Reactivity	
Reactivity	See the other subsections of this section for further details.
10.2. Chemical stability	
Stability	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.
10.3. Possibility of hazardous	reactions
Possibility of hazardous reactions	No potentially hazardous reactions known.
10.4. Conditions to avoid	
Conditions to avoid	Avoid heat. Moisture sensitive. Store under inert gas.
10.5. Incompatible materials	
Materials to avoid	Acids. Strong oxidising agents.
10.6. Hazardous decompositie	on products
Hazardous decomposition products	Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Corrosive gases or vapours. Carbon dioxide (CO2). Carbon monoxide (CO). Oxides of nitrogen. Silicon oxides
SECTION 11: Toxicological information	
11.1. Information on toxicolog	ical effects
Acute toxicity - oral	Harmful if swallowed
	Harmful if swallowed.
ATE oral (mg/kg)	500.0

<u>Acute toxicity - dermal</u> Summary	Based on available data the classification criteria are not met.
Acute toxicity - inhalation Summary	Based on available data the classification criteria are not met.
Skin corrosion/irritation Summary	Causes severe skin burns and eye damage.
Serious eye damage/irritation Summary	Causes serious eye damage.
Respiratory sensitisation Summary	Based on available data the classification criteria are not met.
Skin sensitisation Summary	Based on available data the classification criteria are not met.
Germ cell mutagenicity Summary	Based on available data the classification criteria are not met.
Carcinogenicity Summary	Based on available data the classification criteria are not met.
IARC carcinogenicity	None of the ingredients are listed or exempt.
Reproductive toxicity Summary	Based on available data the classification criteria are not met.
Specific target organ toxicity - single exposure	
Specific larger organ toxicity -	
Summary	Based on available data the classification criteria are not met.
Summary Specific target organ toxicity -	Based on available data the classification criteria are not met.
Summary Specific target organ toxicity - Summary	Based on available data the classification criteria are not met.
Summary Specific target organ toxicity -	Based on available data the classification criteria are not met.
Summary Specific target organ toxicity - Summary Aspiration hazard	Based on available data the classification criteria are not met. repeated exposure Based on available data the classification criteria are not met.
Summary Specific target organ toxicity - Summary Aspiration hazard Summary	Based on available data the classification criteria are not met. repeated exposure Based on available data the classification criteria are not met. Based on available data the classification criteria are not met. The severity of the symptoms described will vary dependent on the concentration and the
Summary Specific target organ toxicity - Summary Aspiration hazard Summary General information	Based on available data the classification criteria are not met. repeated exposure Based on available data the classification criteria are not met. Based on available data the classification criteria are not met. The severity of the symptoms described will vary dependent on the concentration and the length of exposure. Corrosive to the respiratory tract. Symptoms following overexposure may include the
Summary Specific target organ toxicity - Summary Aspiration hazard Summary General information Inhalation	Based on available data the classification criteria are not met. repeated exposure Based on available data the classification criteria are not met. Based on available data the classification criteria are not met. The severity of the symptoms described will vary dependent on the concentration and the length of exposure. Corrosive to the respiratory tract. Symptoms following overexposure may include the following: Severe irritation of nose and throat. May cause chemical burns in mouth, oesophagus and stomach. Symptoms following
Summary Specific target organ toxicity - Summary Aspiration hazard Summary General information Inhalation Ingestion	Based on available data the classification criteria are not met. repeated exposure Based on available data the classification criteria are not met. Based on available data the classification criteria are not met. The severity of the symptoms described will vary dependent on the concentration and the length of exposure. Corrosive to the respiratory tract. Symptoms following overexposure may include the following: Severe irritation of nose and throat. May cause chemical burns in mouth, oesophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting. Causes severe burns. Symptoms following overexposure may include the following: Pain or
Summary Specific target organ toxicity - Summary Aspiration hazard Summary General information Inhalation Ingestion Skin contact	Based on available data the classification criteria are not met. repeated exposure Based on available data the classification criteria are not met. Based on available data the classification criteria are not met. Based on available data the classification criteria are not met. The severity of the symptoms described will vary dependent on the concentration and the length of exposure. Corrosive to the respiratory tract. Symptoms following overexposure may include the following: Severe irritation of nose and throat. May cause chemical burns in mouth, oesophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting. Causes severe burns. Symptoms following overexposure may include the following: Pain or irritation. Redness. Blistering may occur. Causes serious eye damage. Symptoms following overexposure may include the following:
Summary Specific target organ toxicity - Summary Aspiration hazard Summary General information Inhalation Ingestion Skin contact Eye contact	Based on available data the classification criteria are not met. repeated exposure Based on available data the classification criteria are not met. Based on available data the classification criteria are not met. Based on available data the classification criteria are not met. The severity of the symptoms described will vary dependent on the concentration and the length of exposure. Corrosive to the respiratory tract. Symptoms following overexposure may include the following: Severe irritation of nose and throat. May cause chemical burns in mouth, oesophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting. Causes severe burns. Symptoms following overexposure may include the following: Pain or irritation. Redness. Blistering may occur. Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.

Ecotoxicity	Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.	
12.1. Toxicity		
Acute aquatic toxicity		
Summary	Based on available data the classification criteria are not met.	
Chronic aquatic toxicity		
Summary	Based on available data the classification criteria are not met.	
12.2. Persistence and degrad	lability	
Persistence and degradability	The degradability of the product is not known.	
12.3. Bioaccumulative potent	ial	
Bioaccumulative potential	— No data available on bioaccumulation.	
Partition coefficient	No information available.	
12.4. Mobility in soil		
Mobility	No data available.	
12.5. Results of PBT and vPv	/B assessment	
12.6. Other adverse effects		
Other adverse effects	None known.	
SECTION 13: Disposal consid	derations	
13.1. Waste treatment metho	ds	
General information	The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.	
Disposal methods	Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labelled with their contents. Incineration or landfill should only be considered when recycling is not feasible.	
SECTION 14: Transport infor	mation	
General	For limited quantity packaging/limited load information, consult the relevant modal documentation using the data shown in this section.	
14.1. UN number		
UN No. (ADR/RID)	2735	
UN No. (IMDG)	2735	
UN No. (ICAO)	2735	
UN No. (ADN)	2735	
14.2. UN proper shipping name		
Proper shipping name		

Proper shipping name (IMDG) AMINES, LIQUID, CORROSIVE, N.O.S. (3-Aminopropyltriethoxysilane)
 Proper shipping name (ICAO) AMINES, LIQUID, CORROSIVE, N.O.S. (3-Aminopropyltriethoxysilane)
 Proper shipping name (ADN) AMINES, LIQUID, CORROSIVE, N.O.S. (3-Aminopropyltriethoxysilane)

14.3. Transport hazard class(es)

ADR/RID class	8
ADR/RID classification code	C7
ADR/RID label	8
IMDG class	8
ICAO class/division	8
ADN class	8

Transport labels



14.4. Packing group	
ADR/RID packing group	П
IMDG packing group	П
ICAO packing group	П
ADN packing group	П

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant No.

14.6. Special precautions for user

Always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

IMDG Code segregation group	18. Alkalis	
EmS	F-A, S-B	
ADR transport category	2	
Emergency Action Code	2X	
Hazard Identification Number (ADR/RID)	80	
Tunnel restriction code	(E)	
14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code		

Transport in bulk according to Not applicable. Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations	Health and Safety at Work etc. Act 1974 (as amended).
	The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment
	Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"].
	EH40/2005 Workplace exposure limits.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

Inventories

EU - EINECS/ELINCS

None of the ingredients are listed or exempt.

SECTION 16: Other information

Abbreviations and acronyms	ADR: European Agreement concerning the International Carriage of Dangerous Goods by
used in the safety data sheet	Road. ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.
	RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail. IATA: International Air Transport Association.
	ICAO: Technical Instructions for the Safe Transport of Dangerous Goods by Air.
	IMDG: International Maritime Dangerous Goods.
	CAS: Chemical Abstracts Service.
	ATE: Acute Toxicity Estimate.
	LC50: Lethal Concentration to 50 % of a test population.
	LD50: Lethal Dose to 50% of a test population (Median Lethal Dose). EC₅₀: 50% of maximal Effective Concentration.
	PBT: Persistent, Bioaccumulative and Toxic substance.
	vPvB: Very Persistent and Very Bioaccumulative.
Classification abbreviations and acronyms	Acute Tox. = Acute toxicity Eye Dam. = Serious eye damage Skin Corr. = Skin corrosion
Classification procedures according to SI 2019 No. 720	Acute Tox. 4 - H302: Eye Dam. 1 - H318: Skin Corr. 1B - H314: : Expert judgement.
Training advice	Only trained personnel should use this material.
Revision date	18/08/2022
Revision	1
SDS number	1331
Hazard statements in full	H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H318 Causes serious eye damage.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.