SAFETY DATA SHEET

Trimethylamine 33% (w/w) in Ethanol denatured with 2% Cyclohexane

According to the REACH etc. (Amendment etc.) (EU Exit) Regulations 2020 No. 1577, as amended.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name Trimethylamine 33% (w/w) in Ethanol denatured with 2% Cyclohexane

Product number 90026819

CAS number 75-50-3

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses For research purposes only.

Uses advised against Not suitable for human consumption or veterinary purposes.

1.3. Details of the supplier of the safety data sheet

Supplier

Molekula Ltd.
Lingfield Way,
Darlington,
DL1 4XX,
United Kingdom
+44 (0) 3302000333
info@molekula.com

1.4. Emergency telephone number

+44 (0) 7769276927

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (SI 2019 No. 720)

Physical hazards Flam. Liq. 2 - H225

Health hazards Acute Tox. 4 - H302 Acute Tox. 4 - H332 Skin Corr. 1B - H314 Eye Dam. 1 - H318 STOT SE 3 - H336 Asp. Tox. 1 - H304

Environmental hazards Aquatic Chronic 3 - H412

2.2. Label elements

Hazard pictograms



Signal word Danger

Trimethylamine 33% (w/w) in Ethanol denatured with 2% Cyclohexane

Hazard statements

H225 Highly flammable liquid and vapour.
H302+H332 Harmful if swallowed or if inhaled.
H314 Causes severe skin burns and eye damage.
H336 May cause drowsiness or dizziness.
H304 May be fatal if swallowed and enters airways.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P260 Do not breathe vapour/ spray.
P261 Avoid breathing vapour/ spray.
P264 Wash contaminated skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P301+P312 IF SWALLOWED: Call a POISON CENTRE/doctor if you feel unwell.
P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P363 Wash contaminated clothing before reuse.
P370+P378 In case of fire: Use foam, carbon dioxide, dry powder or water fog to extinguish.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P403+P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
P501 Dispose of contents/ container in accordance with national regulations.

Contains

Trimethylamine, Cyclohexane

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Ethanol **50-75%**

CAS number: 64-17-5 EC number: 200-578-6

Classification
Flam. Liq. 2 - H225
Eye Irrit. 2 - H319

Trimethylamine 33% (w/w) in Ethanol denatured with 2% Cyclohexane

Trimethylamine	**25-50%**
CAS number: 75-50-3	

Classification
Flam. Gas 1A - H220
Press. Gas (Comp.) - H280
Acute Tox. 4 - H302
Acute Tox. 4 - H332
Skin Corr. 1B - H314
Eye Dam. 1 - H318
STOT SE 3 - H335

Cyclohexane	**1-5%**
CAS number: 110-54-3	EC number: 203-806-2
M factor (Acute) = 1	M factor (Chronic) = 1

Classification
Flam. Liq. 2 - H225
Skin Irrit. 2 - H315
STOT SE 3 - H336
Asp. Tox. 1 - H304
Aquatic Acute 1 - H400
Aquatic Chronic 1 - H410

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical personnel. Chemical burns must be treated by a physician.

Inhalation Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention. Place unconscious person on their side in the recovery position and ensure breathing can take place.

Ingestion Rinse mouth thoroughly with water. Give a few small glasses of water or milk to drink. Stop if the affected person feels sick as vomiting may be dangerous. Never give anything by mouth to an unconscious person. Place unconscious person on their side in the recovery position and ensure breathing can take place. Keep affected person under observation. Get medical attention if symptoms are severe or persist. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention immediately.

Skin contact It is important to remove the substance from the skin immediately. Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes and get medical attention. Chemical burns must be treated by a physician.

Eye contact Rinse immediately with plenty of water. Do not rub eye. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Protection of first aiders It may be dangerous for first aid personnel to carry out mouth-to-mouth resuscitation.

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4.2. Most important symptoms and effects, both acute and delayed

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	A single exposure may cause the following adverse effects: Severe irritation of nose and throat. Symptoms following overexposure may include the following: Corrosive to the respiratory tract.
Ingestion	May cause chemical burns in mouth, oesophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting. Aspiration hazard if swallowed. Entry into the lungs following ingestion or vomiting may cause chemical pneumonitis.
Skin contact	Causes severe burns. Symptoms following overexposure may include the following: Pain or irritation. Redness. Blistering may occur.
Eye contact	Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	The product is flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards	Containers can burst violently or explode when heated, due to excessive pressure build-up. Flammable liquid and vapour. Vapours may be ignited by a spark, a hot surface or an ember. Vapours may form explosive mixtures with air. Fire-water run-off in sewers may create fire or explosion hazard. This product is toxic. Severe corrosive hazard. Water used for fire extinguishing, which has been in contact with the product, may be corrosive.
Hazardous combustion products	Thermal decomposition or combustion products may include the following substances: Very toxic or corrosive gases or vapours. Carbon dioxide (CO2). Carbon monoxide (CO). Oxides of nitrogen.

5.3. Advice for firefighters

Protective actions during firefighting	Avoid breathing fire gases or vapours. Evacuate area. Keep upwind to avoid inhalation of gases, vapours, fumes and smoke. Ventilate closed spaces before entering them. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapours and protect men stopping the leak. Avoid discharge to the aquatic environment. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.
Special protective equipment for firefighters	Regular protection may not be safe. Wear chemical protective suit. Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing will provide a basic level of protection for chemical incidents.

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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet. No action shall be taken without appropriate training or involving any personal risk. Do not touch or walk into spilled material. Evacuate area. Provide adequate ventilation. No smoking, sparks, flames or other sources of ignition near spillage. Promptly remove any clothing that becomes contaminated. Avoid inhalation of vapours and spray/mists. Use suitable respiratory protection if ventilation is inadequate. Avoid contact with skin and eyes.

6.2. Environmental precautions

Environmental precautions Avoid discharge into drains or watercourses or onto the ground. Avoid discharge to the aquatic environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Eliminate all ignition sources if safe to do so. No smoking, sparks, flames or other sources of ignition near spillage. Do not allow material to enter confined spaces, due to the risk of explosion. This product is corrosive. Provide adequate ventilation. Absorb small quantities with paper towels and evaporate in a safe place. Once evaporation is complete, place paper in a suitable waste disposal container and seal securely. Large Spillages: If the product is soluble in water, dilute the spillage with water and mop it up. Alternatively, or if it is not water-soluble, absorb the spillage with an inert, dry material and place it in a suitable waste disposal container. The contaminated absorbent may pose the same hazard as the spilled material. Label the containers containing waste and contaminated materials and remove from the area as soon as possible. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dangerous for the environment. Do not empty into drains. For waste disposal, see Section 13.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimise spills. Keep container tightly sealed when not in use. Avoid the formation of mists. The product is flammable. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. This product is corrosive. Immediate first aid is imperative. Avoid discharge to the aquatic environment. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.

Advice on general occupational hygiene Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Trimethylamine 33% (w/w) in Ethanol denatured with 2% Cyclohexane

Storage precautions Store away from incompatible materials (see Section 10). Store locked up. Keep away from oxidising materials, heat and flames. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage.

Hygroscopic.
Protect from moisture.

Storage class Flammable liquid storage.

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters

Occupational exposure limits

Cyclohexane

Long-term exposure limit (8-hour TWA): WEL 20 ppm 72 mg/m³
WEL = Workplace Exposure Limit.

8.2. Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate general and local exhaust ventilation. Ensure the ventilation system is regularly maintained and tested. Good general ventilation should be adequate to control worker exposure to airborne contaminants. Observe any occupational exposure limits for the product or ingredients.

Eye/face protection Wear tight-fitting, chemical splash goggles or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Hand protection Wear protective gloves. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, wear gloves that are proven to be impervious to the chemical and resist degradation. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.

Other skin and body protection Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures Wash after use and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product.

Respiratory protection Ensure all respiratory protective equipment is suitable for its intended use and is 'UKCA'-marked. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges suitable for intended use should be used. Full face mask respirators with replaceable filter cartridges suitable for intended use should be used. Half mask and quarter mask respirators with replaceable filter cartridges suitable for intended use should be used.

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Environmental exposure controls	Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Clear liquid.
Colour	Colourless.
Odour	Not known.
Odour threshold	No information available.
pH	No information available.
Melting point	No information available.
Initial boiling point and range	No information available.
Flash point	-20°C/-4°F
Evaporation rate	No information available.
Flammability (solid, gas)	No information available.
Upper/lower flammability or explosive limits	No information available.
Vapour pressure	<1100 hPa @ 20°C/68°F
Vapour density	No information available.
Relative density	0.75 g/cm3
Solubility(ies)	No information available.
Partition coefficient	No information available.
Auto-ignition temperature	No information available.
Decomposition Temperature	No information available.

9.2. Other information

Molecular weight	59.11

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	See the other subsections of this section for further details.

10.2. Chemical stability

Stability	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	The following materials may react strongly with the product: Oxidising agents.

10.4. Conditions to avoid

Trimethylamine 33% (w/w) in Ethanol denatured with 2% Cyclohexane

Conditions to avoid Avoid heat, flames and other sources of ignition. Containers can burst violently or explode when heated, due to excessive pressure build-up. Static electricity and formation of sparks must be prevented.

10.5. Incompatible materials

Materials to avoid Oxidising materials. Acids - oxidising.

10.6. Hazardous decomposition products

Hazardous decomposition products Does not decompose when used and stored as recommended.
Thermal decomposition or combustion products may include the following substances:
Corrosive gases or vapours.
Carbon dioxide (CO_2).
Carbon monoxide (CO).
Oxides of nitrogen.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity - oral

Summary Harmful if swallowed.

ATE oral (mg/kg) 1,515.15

Acute toxicity - dermal

Summary Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Summary Harmful if inhaled.

ATE inhalation (gases ppm) 13,636.36

Skin corrosion/irritation

Summary Causes severe skin burns and eye damage.

Serious eye damage/irritation

Summary Causes serious eye damage.

Respiratory sensitisation

Summary Based on available data the classification criteria are not met.

Skin sensitisation

Summary Based on available data the classification criteria are not met.

Germ cell mutagenicity

Summary Based on available data the classification criteria are not met.

Carcinogenicity

Summary Based on available data the classification criteria are not met.

IARC carcinogenicity None of the ingredients are listed or exempt.

Reproductive toxicity

Summary Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

Summary May cause drowsiness or dizziness.

Target organs Central nervous system

Specific target organ toxicity - repeated exposure

Trimethylamine 33% (w/w) in Ethanol denatured with 2% Cyclohexane

Summary Based on available data the classification criteria are not met.

Aspiration hazard

Summary May be fatal if swallowed and enters airways. Pneumonia may be the result if vomited material containing solvents reaches the lungs.

General information The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

Inhalation Corrosive to the respiratory tract. Symptoms following overexposure may include the following: Severe irritation of nose and throat.

Ingestion May cause chemical burns in mouth, oesophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting. Aspiration hazard if swallowed. Entry into the lungs following ingestion or vomiting may cause chemical pneumonitis.

Skin contact Causes severe burns. Symptoms following overexposure may include the following: Pain or irritation. Redness. Blistering may occur.

Eye contact Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.

Route of exposure Ingestion Inhalation Skin and/or eye contact

Target organs Central nervous system

SECTION 12: Ecological information

12.1. Toxicity

Acute aquatic toxicity

Summary Based on available data the classification criteria are not met.

Chronic aquatic toxicity

Summary Harmful to aquatic life with long lasting effects.

12.2. Persistence and degradability

Persistence and degradability The degradability of the product is not known.

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

Partition coefficient No information available.

12.4. Mobility in soil

Mobility No data available.

12.5. Results of PBT and vPvB assessment

12.6. Other adverse effects

Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Trimethylamine 33% (w/w) in Ethanol denatured with 2% Cyclohexane

General information	The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.
Disposal methods	Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labelled with their contents. Incineration or landfill should only be considered when recycling is not feasible.

SECTION 14: Transport information

General	For limited quantity packaging/limited load information, consult the relevant modal documentation using the data shown in this section.

14.1. UN number

UN No. (ADR/RID)	2924
UN No. (IMDG)	2924
UN No. (ICAO)	2924
UN No. (ADN)	2924

14.2. UN proper shipping name

Proper shipping name (ADR/RID)	FLAMMABLE LIQUID, CORROSIVE, N.O.S. (Trimethylamine 33% (w/w) in Ethanol denatured with 2% Cyclohexane)
Proper shipping name (IMDG)	FLAMMABLE LIQUID, CORROSIVE, N.O.S. (Trimethylamine 33% (w/w) in Ethanol denatured with 2% Cyclohexane)
Proper shipping name (ICAO)	FLAMMABLE LIQUID, CORROSIVE, N.O.S. (Trimethylamine 33% (w/w) in Ethanol denatured with 2% Cyclohexane)
Proper shipping name (ADN)	FLAMMABLE LIQUID, CORROSIVE, N.O.S. (Trimethylamine 33% (w/w) in Ethanol denatured with 2% Cyclohexane)

14.3. Transport hazard class(es)

ADR/RID class	3
ADR/RID subsidiary risk	8
ADR/RID classification code	FC
ADR/RID label	3
IMDG class	3
IMDG subsidiary risk	8
ICAO class/division	3
ICAO subsidiary risk	8
ADN class	3
ADN subsidiary risk	8

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Transport labels





14.4. Packing group

ADR/RID packing group	II
IMDG packing group	II
ICAO packing group	II
ADN packing group	II

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant
No.

14.6. Special precautions for user

Always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

EmS	F-E, S-C
ADR transport category	2
Emergency Action Code	•3WE
Hazard Identification Number (ADR/RID)	338
Tunnel restriction code	(D/E)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations	Health and Safety at Work etc. Act 1974 (as amended). The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"]. EH40/2005 Workplace exposure limits.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

Inventories

EU - EINECS/ELINCS
None of the ingredients are listed or exempt.

SECTION 16: Other information

Trimethylamine 33% (w/w) in Ethanol denatured with 2% Cyclohexane

Abbreviations and acronyms used in the safety data sheet	ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road. ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways. RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail. IATA: International Air Transport Association. ICAO: Technical Instructions for the Safe Transport of Dangerous Goods by Air. IMDG: International Maritime Dangerous Goods. CAS: Chemical Abstracts Service. ATE: Acute Toxicity Estimate. LC50: Lethal Concentration to 50 % of a test population. LD50: Lethal Dose to 50% of a test population (Median Lethal Dose). EC_{50}: 50% of maximal Effective Concentration. PBT: Persistent, Bioaccumulative and Toxic substance. vPvB: Very Persistent and Very Bioaccumulative.
Classification abbreviations and acronyms	Flam. Liq. = Flammable liquid Acute Tox. = Acute toxicity Asp. Tox. = Aspiration hazard Eye Dam. = Serious eye damage Skin Corr. = Skin corrosion STOT SE = Specific target organ toxicity-single exposure Aquatic Chronic = Hazardous to the aquatic environment (chronic)
Classification procedures according to SI 2019 No. 720	Acute Tox. 4 - H332: Acute Tox. 4 - H302: Asp. Tox. 1 - H304: Eye Dam. 1 - H318: Skin Corr. 1B - H314: STOT SE 3 - H336: : Calculation method. Aquatic Chronic 3 - H412: : Calculation method. Flam. Liq. 2 - H225: : Expert judgement.
Training advice	Only trained personnel should use this material.
Revision date	30/06/2022
Revision	3
Supersedes date	06/05/2022
SDS number	859
Hazard statements in full	H220 Extremely flammable gas. H225 Highly flammable liquid and vapour. H280 Contains gas under pressure; may explode if heated. H302 Harmful if swallowed. H304 May be fatal if swallowed and enters airways. H314 Causes severe skin burns and eye damage. H315 Causes skin irritation. H318 Causes serious eye damage. H319 Causes serious eye irritation. H332 Harmful if inhaled. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness. H400 Very toxic to aquatic life. H410 Very toxic to aquatic life with long lasting effects. H412 Harmful to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.