

# Limonene

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830  
Date of issue: 6/12/2019 Version: 1.0

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form	: Substance
Substance name	: Limonene
Chemical name	: dipentene; limonene
EC Index-No.	: 601-029-00-7
EC-No.	: 205-341-0
CAS-No.	: 138-86-3
Product code	: 90027016
Formula	: C <sub>10</sub> H <sub>16</sub>
Product group	: Raw material

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Main use category	: Laboratory use, Industrial use, Professional use
Industrial/Professional use spec	: For professional use only
Use of the substance/mixture	: For analytical purposes Scientific research and development Not for human consumption or veterinary purposes.

##### 1.2.2. Uses advised against

No additional information available

#### 1.3. Details of the supplier of the safety data sheet

##### Supplier

Scafell Organics  
Molekula Ltd  
Lingfield Way  
Darlington - England  
T +44 (0) 1949 823777 / +44 (0) 7590 545705  
[info@molekula.com](mailto:info@molekula.com) / [kbowen@molekula.com](mailto:kbowen@molekula.com) - [www.molekula.com](http://www.molekula.com)

#### 1.4. Emergency telephone number

Emergency number : +44 (0) 7590 545705

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Flammable liquids, Category 3	H226
Skin corrosion/irritation, Category 2	H315
Skin sensitisation, Category 1	H317
Hazardous to the aquatic environment — Acute Hazard, Category 1	H400
Hazardous to the aquatic environment — Chronic Hazard, Category 1	H410
Full text of H statements : see section 16	

##### Adverse physicochemical, human health and environmental effects

No additional information available

#### 2.2. Label elements

##### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS02

GHS07

GHS09

Signal word (CLP) :

Warning

Hazard statements (CLP) :

H226 - Flammable liquid and vapour.  
H315 - Causes skin irritation.  
H317 - May cause an allergic skin reaction.  
H410 - Very toxic to aquatic life with long lasting effects.

# Limonene

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Precautionary statements (CLP) : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P264 - Wash hands, forearms and face thoroughly after handling.  
P273 - Avoid release to the environment.  
P280 - Wear protective clothing, eye protection, face protection, protective gloves.  
P501 - Dispose of contents and container to a hazardous or special waste collection point.

### 2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Name	Product identifier	%
Limonene	(CAS-No.) 138-86-3 (EC-No.) 205-341-0 (EC Index-No.) 601-029-00-7	100

Full text of H-statements: see section 16

### 3.2. Mixtures

Not applicable

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general : If possible show this sheet, if not available show packaging or label. Never give anything by mouth to an unconscious person. Do not leave affected person unattended.

First-aid measures after inhalation : If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Give oxygen or artificial respiration if necessary. If breathing difficulties persist : Get medical advice/attention.

First-aid measures after skin contact : After contact with skin, take off immediately all contaminated clothing, and wash immediately with plenty of water. Do not remove clothing if it sticks to the skin. If irritation persists, consult a doctor.

First-aid measures after eye contact : Rinse immediately with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Rinse mouth out with water. Do not induce vomiting. Get medical advice/attention.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects : May cause an allergic skin reaction. May cause sensitisation of susceptible persons.

Symptoms/effects after inhalation : Inhalation may cause irritation (cough, short breathing, difficulty in breathing).

Symptoms/effects after skin contact : May cause an allergic skin reaction. May cause skin irritation.

Symptoms/effects after eye contact : May cause eye irritation. redness, itching, tears.

Symptoms/effects after ingestion : Ingestion may cause nausea and vomiting.

### 4.3. Indication of any immediate medical attention and special treatment needed

Get immediate medical advice/attention.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media : Dry powder. Sand.

Unsuitable extinguishing media : Do NOT use water jet.

### 5.2. Special hazards arising from the substance or mixture

Fire hazard : Flammable liquid and vapour.

Explosion hazard : May form flammable/explosive vapour-air mixture.

Hazardous decomposition products in case of fire : Carbon oxides (CO, CO<sub>2</sub>).

### 5.3. Advice for firefighters

Precautionary measures fire : Keep container tightly closed and away from heat, sparks and flame. Keep away from combustible materials.

Firefighting instructions : Exercise caution when fighting any chemical fire. Prevent fire fighting water from entering the environment.

Protection during firefighting : Wear recommended personal protective equipment. Use self-contained breathing apparatus and chemically protective clothing.

Other information : Warn all persons of toxic hazard.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Do not handle until all safety precautions have been read and understood. Ventilate the area thoroughly, especially low lying areas (basements, workpits etc). Keep away from combustible materials.

# Limonene

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### 6.1.1. For non-emergency personnel

Protective equipment	: Wear recommended personal protective equipment.
Emergency procedures	: Evacuate unnecessary personnel. Mark out the contaminated area with signs and prevent access to unauthorized personnel. Do not touch or walk on the spilled product. Avoid contact with skin, eyes and clothing.
Measures in case of dust release	: Shelter from vapours by keeping upwind. Ventilate the area thoroughly, especially low lying areas (basements, workpits etc). Special attention should be given to low areas/pits where flammable vapours can accumulate.

### 6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. Use self-contained breathing apparatus and chemically protective clothing.
Emergency procedures	: Ventilate area.

### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

For containment	: Collect spillage. Contain the spilled material by bunding.
Methods for cleaning up	: Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Try to stop release if without risk.

### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Additional hazards when processed	: Handle empty containers with care because residual vapours are flammable.
Precautions for safe handling	: Avoid formation of vapours. Avoid contact with skin, eyes and clothing. Do not handle until all safety precautions have been read and understood. Ensure that there is a suitable ventilation system. Do not handle in a confined space.
Hygiene measures	: Take off immediately all contaminated clothing and wash it before reuse. Contaminated work clothing should not be allowed out of the workplace. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Do not eat, drink or smoke when using this product.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: Ensure adequate ventilation, especially in confined areas. Proper grounding procedures to avoid static electricity should be followed.
Storage conditions	: Keep only in the original container in a cool, well ventilated place away from : Heat sources, Direct sunlight. Keep container closed when not in use.
Incompatible products	: Strong oxidizing agents.
Incompatible materials	: Sources of ignition. Direct sunlight. Heat sources. open flames. sparks.
Storage temperature	: 2 - 8 °C
Heat and ignition sources	: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Storage area	: Keep away from combustible materials. Store in a dry place. Store in a closed container.

### 7.3. Specific end use(s)

For analytical purposes. Scientific research and development. Not for human consumption or veterinary purposes.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

No additional information available

### 8.2. Exposure controls

#### Appropriate engineering controls:

Handle in accordance with good industrial hygiene and safety procedures. Floors should be impervious, resistant to liquids and easy to clean.

#### Personal protective equipment:

Avoid all unnecessary exposure.

#### Materials for protective clothing:

Wear suitable protective clothing, gloves and eye/face protection

#### Hand protection:

The protective gloves to be used must comply with the specifications of the regulation 2016/425 and the resultant standard EN 374

Type	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves	Fluoroelastomer (FKM)	6 (> 480 minutes)	0.7		EN 374

# Limonene

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

<b>Eye protection:</b>			
Emergency eye wash fountains should be available in the immediate vicinity of any potential exposure. Use eye protection according to EN 166, designed to protect against liquid splashes.			
Type	Use	Characteristics	Standard
Safety goggles, Face shield	Droplet, vapours	tightly fitting safety goggles, With side shields	EN 166
<b>Skin and body protection:</b>			
Emergency safety showers should be available in the immediate vicinity of any potential exposure. Keep suitable chemically resistant protective clothing readily available for emergency use			
Type	Standard		
Total impervious protective suits, gloves, and boots must be worn to prevent any contact with the product, Flame retardant antistatic protective clothing	EN 14605		
<b>Respiratory protection:</b>			
Keep self contained breathing apparatus readily available for emergency use. Where exposure through inhalation may occur from use, respiratory protection equipment is recommended			
Device	Filter type	Condition	Standard
Air-Purifying Respirator (APR), reusable	ABEK	Moist condition, Mist formation, Protection for Liquid particles, Vapour protection	EN 14387

### Other information:

Do not eat, drink or smoke during use.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear.
Molecular mass	: 136.23 g/mol
Colour	: Colourless.
Odour	: Citrus.
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: 175 - 177 °C
Flash point	: 47 °C
Auto-ignition temperature	: 245 - 255
Decomposition temperature	: No data available
Flammability (solid, gas)	: Flammable
Vapour pressure	: No data available
Relative vapour density at 20 °C	: 4.7
Relative density	: 0.842 g/cm3
Solubility	: No data available
Log Pow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Lower explosive limit (LEL)	: 0.7 vol %
Upper explosive limit (UEL)	: 6.1 vol %

### 9.2. Other information

No additional information available

# Limonene

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

Flammable liquid and vapour.

#### 10.2. Chemical stability

Flammable liquid and vapour. May form flammable/explosive vapour-air mixture.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

Protect from sunlight. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

#### 10.5. Incompatible materials

Strong oxidizers.

#### 10.6. Hazardous decomposition products

No hazardous decomposition products known at room temperature. Thermal decomposition generates : Carbon oxides (CO, CO<sub>2</sub>).

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified

Acute toxicity (dermal) : Not classified

Acute toxicity (inhalation) : Not classified

Limonene (138-86-3)	
LD50 oral rat	4400 mg/kg
LD50 dermal rabbit	> 5000 mg/kg
Skin corrosion/irritation	: Causes skin irritation.
Additional information	: Based on available data, the classification criteria are not met
Serious eye damage/irritation	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Additional information	: Based on available data, the classification criteria are not met
Germ cell mutagenicity	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Carcinogenicity	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Reproductive toxicity	: Not classified
Additional information	: Based on available data, the classification criteria are not met
STOT-single exposure	: Not classified
Additional information	: Based on available data, the classification criteria are not met
STOT-repeated exposure	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Aspiration hazard	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Potential adverse human health effects and symptoms	: Based on available data, the classification criteria are not met.

### SECTION 12: Ecological information

#### 12.1. Toxicity

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

Limonene (138-86-3)	
LC50 fish 1	0.72 mg/l - Pimephales promelas (fathead minnow) 96hr
EC50 Daphnia 1	0.36 mg/l Daphnia magna (Water flea) 48hr
12.2. Persistence and degradability	
Limonene (138-86-3)	
Persistence and degradability	No data available.
12.3. Bioaccumulative potential	
Limonene (138-86-3)	
Bioaccumulative potential	No data available.

# Limonene

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

#### Limonene (138-86-3)

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

### 12.6. Other adverse effects

Additional information : Avoid release to the environment.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods






Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.

Additional information : Handle empty containers with care because residual vapours are flammable.

Ecology - waste materials : Avoid release to the environment.

## SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

ADR	IMDG	IATA	ADN	RID
<b>14.1. UN number</b>				
2319	2319	2319	2319	2319
<b>14.2. UN proper shipping name</b>				
TERPENE HYDROCARBONS, N.O.S.	TERPENE HYDROCARBONS, N.O.S.	Terpene hydrocarbons, n.o.s.	TERPENE HYDROCARBONS, N.O.S.	TERPENE HYDROCARBONS, N.O.S.
<b>Transport document description</b>				
UN 2319 TERPENE HYDROCARBONS, N.O.S. (d-Limonene), 3, III, (D/E), ENVIRONMENTALLY HAZARDOUS	UN 2319 TERPENE HYDROCARBONS, N.O.S. (d-Limonene), 3, III, MARINE POLLUTANT/ENVIRONMENTALLY HAZARDOUS (32°C c.c.)	UN 2319 Terpene hydrocarbons, n.o.s. (d-Limonene), 3, III, ENVIRONMENTALLY HAZARDOUS	UN 2319 TERPENE HYDROCARBONS, N.O.S. (d-Limonene), 3, III, ENVIRONMENTALLY HAZARDOUS	UN 2319 TERPENE HYDROCARBONS, N.O.S. (d-Limonene), 3, III, ENVIRONMENTALLY HAZARDOUS
<b>14.3. Transport hazard class(es)</b>				
3	3	3	3	3
				
<b>14.4. Packing group</b>				
III	III	III	III	III
<b>14.5. Environmental hazards</b>				
Dangerous for the environment : Yes	Dangerous for the environment : Yes Marine pollutant : Yes	Dangerous for the environment : Yes	Dangerous for the environment : Yes	Dangerous for the environment : Yes

No supplementary information available

### 14.6. Special precautions for user

#### Overland transport

Classification code (ADR) : F1  
Limited quantities (ADR) : 5I  
Excepted quantities (ADR) : E1  
Packing instructions (ADR) : P001, IBC03, LP01, R001  
Mixed packing provisions (ADR) : MP19  
Portable tank and bulk container instructions (ADR) : T4  
Portable tank and bulk container special provisions (ADR) : TP1, TP29

# Limonene

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Tank code (ADR)	: LGBF
Vehicle for tank carriage	: FL
Transport category (ADR)	: 3
Special provisions for carriage - Packages (ADR)	: V12
Special provisions for carriage - Operation (ADR)	: S2
Hazard identification number (Kemler No.)	: 30
Orange plates	:



Tunnel restriction code (ADR)	: D/E
EAC code	: 3Y

### Transport by sea

Packing instructions (IMDG)	: P001, LP01
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T4
Tank special provisions (IMDG)	: TP1, TP29
EmS-No. (Fire)	: F-E
EmS-No. (Spillage)	: S-D
Stowage category (IMDG)	: A
Flash point (IMDG)	: 32°C to 49°C c.c.
Properties and observations (IMDG)	: Colourless or yellowish liquids. Flashpoint: 32°C to 49°C c.c. Immiscible with water.

### Air transport

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y344
PCA limited quantity max net quantity (IATA)	: 10L
PCA packing instructions (IATA)	: 355
PCA max net quantity (IATA)	: 60L
CAO packing instructions (IATA)	: 366
CAO max net quantity (IATA)	: 220L
ERG code (IATA)	: 3L

### Inland waterway transport

Classification code (ADN)	: F1
Limited quantities (ADN)	: 5 L
Excepted quantities (ADN)	: E1
Equipment required (ADN)	: PP, EX, A
Ventilation (ADN)	: VE01
Number of blue cones/lights (ADN)	: 0

### Rail transport

Classification code (RID)	: F1
Excepted quantities (RID)	: E1
Packing instructions (RID)	: P001, IBC03, LP01, R001
Mixed packing provisions (RID)	: MP19
Portable tank and bulk container instructions (RID)	: T4
Portable tank and bulk container special provisions (RID)	: TP1, TP29
Tank codes for RID tanks (RID)	: LGBF
Transport category (RID)	: 3
Special provisions for carriage – Packages (RID)	: W12
Colis express (express parcels) (RID)	: CE4
Hazard identification number (RID)	: 30

### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

# Limonene

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

No REACH Annex XVII restrictions

Limonene is not on the REACH Candidate List

Directive 2012/18/EU (SEVESO III)

### 15.1.2. National regulations

#### Germany

Reference to AwSV : Water hazard class (WGK) 3, Highly hazardous to water (Classification according to AwSV; ID No. 87)

12th Ordinance Implementing the Federal Immission Control Act - 12.BImSchV : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

#### Netherlands

SZW-lijst van kankerverwekkende stoffen : The substance is not listed

SZW-lijst van mutagene stoffen : The substance is not listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Borstvoeding : The substance is not listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Vruchtbaarheid : The substance is not listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Ontwikkeling : The substance is not listed

#### Denmark

Class for fire hazard : Class II-1

Store unit : 5 liter

Classification remarks : R10 <H226;H315;H317;H410>; Emergency management guidelines for the storage of flammable liquids must be followed

Danish National Regulations : Young people below the age of 18 years are not allowed to use the product

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out for the substance or the mixture by the supplier

## SECTION 16: Other information

Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Other information : None.

Full text of H- and EUH-statements:	
Aquatic Acute 1	Hazardous to the aquatic environment — Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment — Chronic Hazard, Category 1
Flam. Liq. 3	Flammable liquids, Category 3
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

SDS EU (REACH Annex II)

*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.*