

SAFETY DATA SHEET

Molybdenum (V) chloride

According to the REACH etc. (Amendment etc.) (EU Exit) Regulations 2020 No. 1577, as amended.

SE	CTION 1: Identification of the substance/mixture and of the com	pan	v/undertaking	

1.1. Product identifier

Product name	Molybdenum (V) chloride

Chemical name	Molybdenum pentachloride

CAS number 10241-05-1

EC number 233-575-3

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Research and development.
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Uses advised against Not suitable for human consumption or veterinary purposes.

1.3. Details of the supplier of the safety data sheet

Supplier	Molekula Ltd.
	Lingfield Way,
	Darlington,
	DL1 4XX,
	United Kingdom
	+44 (0) 3302000333
	info@molekula.com

1.4. Emergency telephone number

+44 (0) 7769276927

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture Classification (SI 2019 No. 720)

Physical hazards	Not Classified		
Health hazards	Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 STOT SE 3 - H335		
Environmental hazards	Not Classified		
2.2. Label elements			
EC number	233-575-3		
Hazard pictograms			

Signal word

Danger

Hazard statements	H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage. H335 May cause respiratory irritation.
Precautionary statements	 P260 Do not breathe dust. P264 Wash contaminated skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P301+P312 IF SWALLOWED: Call a POISON CENTRE/doctor if you feel unwell. P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310 Immediately call a POISON CENTER/ doctor. P363 Wash contaminated clothing before reuse. P403+P233 Store in a well-ventilated place. Keep container tightly closed. P405 Store locked up. P501 Dispose of contents/ container in accordance with national regulations.
Supplemental label information	EUH014 Reacts violently with water. EUH029 Contact with water liberates toxic gas.

2.3. Other hazards

This substance is not classified as PBT or vPvB according to current UK criteria.

SECTION 3: Composition/information on ingredients			
3.1. Substances			
Product name	Molybdenum (V) chloride		
Chemical name	Molybdenum pentachloride		
CAS number	10241-05-1		
EC number	233-575-3		
Chemical formula	MoCl5		
SECTION 4: First aid measur	es		
4.1. Description of first aid me	pasures		
General information	Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical personnel. Chemical burns must be treated by a physician.		
Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention. Place unconscious person on their side in the recovery position and ensure breathing can take place.		
Ingestion	Rinse mouth thoroughly with water. Give a few small glasses of water or milk to drink. Stop if the affected person feels sick as vomiting may be dangerous. Never give anything by mouth to an unconscious person. Place unconscious person on their side in the recovery position and ensure breathing can take place. Keep affected person under observation. Get medical attention if symptoms are severe or persist.		

Skin contact	It is important to remove the substance from the skin immediately. Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes and get medical attention. Chemical burns must be treated by a physician.		
Eye contact	Rinse immediately with plenty of water. Do not rub eye. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.		
Protection of first aiders	It may be dangerous for first aid personnel to carry out mouth-to-mouth resuscitation.		
4.2. Most important symptoms	and effects, both acute and delayed		
General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.		
Inhalation	A single exposure may cause the following adverse effects: Severe irritation of nose and throat. Symptoms following overexposure may include the following: Corrosive to the respiratory tract.		
Ingestion	May cause chemical burns in mouth, oesophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting.		
Skin contact	Causes severe burns. Symptoms following overexposure may include the following: Pain or irritation. Redness. Blistering may occur.		
Eye contact	Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.		
4.3. Indication of any immedia	te medical attention and special treatment needed		
Notes for the doctor	Treat symptomatically.		
SECTION 5: Firefighting meas	ures		
5.1. Extinguishing media			
Suitable extinguishing media	Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire- extinguishing media suitable for the surrounding fire.		
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.		
5.2. Special hazards arising from the substance or mixture			
Specific hazards	This product is toxic. Severe corrosive hazard. Water used for fire extinguishing, which has been in contact with the product, may be corrosive.		
Hazardous combustion			
products	Thermal decomposition or combustion products may include the following substances: Very toxic or corrosive gases or vapours. Hydrogen chloride (HCl). Oxides of the following substances: Molybdenum.		
	toxic or corrosive gases or vapours. Hydrogen chloride (HCI). Oxides of the following		

containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. Avoid discharge to the aquatic environment. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.
 otective equipment Regular protection may not be safe. Wear chemical protective suit. Wear positive-pressure

Special protective equipment
for firefightersRegular protection may not be safe. Wear chemical protective suit. Wear positive-pressure
self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's
clothing will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Wear protective clothing as described in Section 8 of this safety data sheet. No action shall be taken without appropriate training or involving any personal risk. Do not touch or walk into spilled material. Avoid inhalation of dust. Use suitable respiratory protection if ventilation is inadequate. Avoid contact with skin and eyes.		
6.2. Environmental precautions	3		
Environmental precautions	Avoid discharge into drains or watercourses or onto the ground. Avoid discharge to the aquatic environment.		
6.3. Methods and material for o	containment and cleaning up		
Methods for cleaning up	Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. This product is corrosive. Provide adequate ventilation. Collect spillage with a shovel and broom, or similar and reuse, if possible. Collect and place in suitable waste disposal containers and seal securely. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. For waste disposal, see Section 13.		
6.4. Reference to other section			
Reference to other sections	For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.		
SECTION 7: Handling and stor	rage		
7.1. Precautions for safe hand	ling		
Usage precautions	Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Keep container tightly sealed when not in use. Do not allow contact with water. Contact with water liberates toxic gas. This product is corrosive. Immediate first aid is imperative. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.		
Advice on general occupational hygiene	Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse.		
7.2. Conditions for safe storage, including any incompatibilities			
Storage precautions	Store away from incompatible materials (see Section 10). Store locked up. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage.		
	Moisture sensitive. Store under inert gas.		
Storage class	Corrosive storage.		
7.3. Specific end use(s)			
Specific end use(s)	The identified uses for this product are detailed in Section 1.2.		
SECTION 8: Exposure controls	s/Personal protection		
8.1. Control parameters			
8.2. Exposure controls			

Protective equipment







Appropriate engineering controls	Provide adequate general and local exhaust ventilation. Ensure the ventilation system is regularly maintained and tested. Good general ventilation should be adequate to control worker exposure to airborne contaminants. Observe any occupational exposure limits for the product or ingredients.
Eye/face protection	Wear tight-fitting, chemical splash goggles or face shield. If inhalation hazards exist, a full- face respirator may be required instead.
Hand protection	For exposure up to 8 hours, wear gloves made of the following material: Nitrile rubber. (0.11mm) The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, wear gloves that are proven to be impervious to the chemical and resist degradation. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of skin contact.
Hygiene measures	Wash after use and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product.
Respiratory protection	Ensure all respiratory protective equipment is suitable for its intended use and is 'UKCA'- marked. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges suitable for intended use should be used. Full face mask respirators with replaceable filter cartridges suitable for intended use should be used. Half mask and quarter mask respirators with replaceable filter cartridges suitable for intended use should be used.
Environmental exposure controls	Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties		
Appearance	Crystals.	
Colour	Blue. Green. Black.	
Odour	Not known.	
Odour threshold	No information available.	
рН	No information available.	
Melting point	194°C/381.2°F	
Initial boiling point and range	268°C/514.4°F @ 760 mm Hg	
Flash point	No information available.	
Evaporation rate	No information available.	
Flammability (solid, gas)	No information available.	

Summary

Molybdenum (V) chloride

Upper/lower flammability or explosive limits	No information available.
Vapour pressure	No information available.
Vapour density	No information available.
Relative density	2.928
Solubility(ies)	No information available.
Partition coefficient	No information available.
Auto-ignition temperature	No information available.
Decomposition Temperature	No information available.
9.2. Other information	
Molecular weight	273.21
SECTION 10: Stability and rea	activity
10.1. Reactivity	
Reactivity	See the other subsections of this section for further details.
10.2. Chemical stability	
Stability	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.
10.3. Possibility of hazardous	reactions
Possibility of hazardous reactions	No potentially hazardous reactions known.
10.4. Conditions to avoid	
Conditions to avoid	Protect from moisture.
10.5. Incompatible materials	
Materials to avoid	Avoid contact with strong oxidising agents. Contact with water liberates toxic gas.
10.6. Hazardous decompositio	on products
Hazardous decomposition products	Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Corrosive gases or vapours. Hydrogen chloride (HCI). Oxides of: Molybdenum.
SECTION 11: Toxicological information	
11.1. Information on toxicolog	ical effects
<u>Acute toxicity - oral</u> Summary	Harmful if swallowed.
-	500.0
ATE oral (mg/kg)	
Acute toxicity - dermal Summary	Based on available data the classification criteria are not met.
Acute toxicity - inhalation	
Summary	Based on available data the classification criteria are not met.
Skin corrosion/irritation	

Causes severe skin burns and eye damage.

Serious eye damage/irritation Summary	Causes serious eye damage.
Respiratory sensitisation Summary	Based on available data the classification criteria are not met.
Skin sensitisation Summary	Based on available data the classification criteria are not met.
Germ cell mutagenicity Summary	Based on available data the classification criteria are not met.
Carcinogenicity Summary	Based on available data the classification criteria are not met.
IARC carcinogenicity	None of the ingredients are listed or exempt.
Reproductive toxicity Summary	Based on available data the classification criteria are not met.
Specific target organ toxicity -	single exposure
Summary	May cause respiratory irritation.
Target organs	Respiratory system, lungs
Specific target organ toxicity -	
Summary	Based on available data the classification criteria are not met.
Aspiration hazard Summary	Not relevant. Solid.
General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	Corrosive to the respiratory tract. Symptoms following overexposure may include the following: Severe irritation of nose and throat.
Ingestion	May cause chemical burns in mouth, oesophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting.
Skin contact	Causes severe burns. Symptoms following overexposure may include the following: Pain or irritation. Redness. Blistering may occur.
Eye contact	Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.
Route of exposure	Ingestion Inhalation Skin and/or eye contact
Target organs	Respiratory system, lungs
SECTION 12: Ecological infor	mation
Ecotoxicity	Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.
<u>12.1. Toxicity</u> Acute aquatic toxicity Summary Chronic aquatic toxicity	Based on available data the classification criteria are not met.

Summary	Based on available data the classification criteria are not met.
12.2. Persistence and degrada	bility
Persistence and degradability	The degradability of the product is not known.
12.3. Bioaccumulative potentia	<u>/</u>
Bioaccumulative potential	No data available on bioaccumulation.
Partition coefficient	No information available.
12.4. Mobility in soil	
Mobility	No data available.
12.5. Results of PBT and vPvE	} assessment
12.6. Other adverse effects	
Other adverse effects	None known.
SECTION 13: Disposal conside	erations
13.1. Waste treatment method	<u>s</u>
General information	The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.
Disposal methods	Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labelled with their contents. Incineration or landfill should only be considered when recycling is not feasible.
SECTION 14: Transport inform	ation
General	For limited quantity packaging/limited load information, consult the relevant modal documentation using the data shown in this section.
14.1. UN number	
UN No. (ADR/RID)	2508
UN No. (IMDG)	2508
UN No. (ICAO)	2508
UN No. (ADN)	2508
14.2. UN proper shipping name	
Proper shipping name (ADR/RID)	MOLYBDENUM PENTACHLORIDE
Proper shipping name (IMDG)	MOLYBDENUM PENTACHLORIDE
Proper shipping name (ICAO)	MOLYBDENUM PENTACHLORIDE
Proper shipping name (ADN)	MOLYBDENUM PENTACHLORIDE
14.3. Transport hazard class(es)	
ADR/RID class	8

ADR/RID classification code	C2
ADR/RID label	8
IMDG class	8
ICAO class/division	8
ADN class	8
Transport labels	



14.4. Packing group		
ADR/RID packing group	Ш	
IMDG packing group	Ш	
ICAO packing group		
ADN packing group	111	

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant No.

14.6. Special precautions for user

Always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

IMDG Code segregation group	1. Acids
EmS	F-A, S-B
ADR transport category	3
Emergency Action Code	2X
Hazard Identification Number (ADR/RID)	80
Tunnel restriction code	(E)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable. Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations	Health and Safety at Work etc. Act 1974 (as amended).
	The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment
	Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"].
	EH40/2005 Workplace exposure limits.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

Inventories

EU - EINECS/ELINCS

None of the ingredients are listed or exempt.

SECTION 16: Other information	
Abbreviations and acronyms used in the safety data sheet	 ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road. ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways. RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail. IATA: International Air Transport Association. ICAO: Technical Instructions for the Safe Transport of Dangerous Goods by Air. IMDG: International Maritime Dangerous Goods. CAS: Chemical Abstracts Service. ATE: Acute Toxicity Estimate. LC50: Lethal Concentration to 50 % of a test population. LD50: Lethal Dose to 50% of a test population (Median Lethal Dose). EC₅₀: 50% of maximal Effective Concentration. PBT: Persistent, Bioaccumulative and Toxic substance. vPvB: Very Persistent and Very Bioaccumulative.
Classification abbreviations and acronyms	Acute Tox. = Acute toxicity Eye Dam. = Serious eye damage Skin Corr. = Skin corrosion STOT SE = Specific target organ toxicity-single exposure
Classification procedures according to SI 2019 No. 720	Acute Tox. 4 - H302: Eye Dam. 1 - H318: Skin Corr. 1B - H314: STOT SE 3 - H335: : Expert judgement.
Training advice	Only trained personnel should use this material.
Revision date	03/08/2022
Revision	1
SDS number	1253
Hazard statements in full	H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage. H318 Causes serious eye damage. H335 May cause respiratory irritation.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.